

Welding Certificate

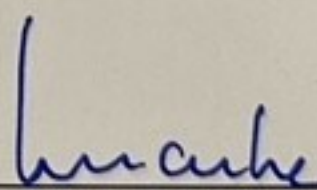
DVS ZERT-EN1090-2-SZ-2024.0214.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Hilti (PEC Suzhou) Ltd.	
	No. 5 Weixi Road, Suzhou Industrial Park 215121 Suzhou CHINA	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC2 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 - Metal active gas welding 21 - Spot welding	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Evan Li, IWE	born on: 10.11.1988
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-	
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	13.12.2023	
Period of validity	24.09.2024	
Remarks	see reverse	

Place and date of issue

Düsseldorf, 13.12.2023
Borst


Dipl.-Ing. Gurschke
Head of certification body